# PAPA Regional Technical Meeting

March 20, 2025 8:00 AM to 3:00 PM District 4-0

Robert McGowan
District Materials Manager
(570)-963-4083
rmcgowan@pa.gov





### Agenda

- 1. 2024 Asphalt Mix Testing Results
- 2. 2024 Longitudinal Joint Density Performance
- 3. 2025 Planned Construction Projects
- 4. 2025 2026 District Rehabilitation/Reconstruction Projects
- 5. 2025 Maintenance Asphalt Tons
- District Use of 9.5 mm, 19.0 mm & 25.0 mm High RAP Mixes for LVR
- 7. District EPD Status
- 8. District 6.3 mm & SMA Projects
- District RAP Mix Percentages
- 10. District BMD HWTT/IDEAL-CT Implementation
- 11. District Innovations & Best Practices
- 12. 2024 District Issues Problems
- 13. 2024 District Changes Direction



# 2024 Asphalt Mix Testing

#### **Testing:**

- 186 Lots- Mixture Acceptance by box sample
- 147 Lots Density Acceptance by pavement core

#### **Failure:**

- 2 AC Content failures
- 3 Gradation failure
- 3- 200 Sieve failure
- 2 Primary Control Sieve
- 3 Density failures

#### Retests Requested:

- # Requested = 7
- Retest Results -
  - # passed =  $\frac{0}{0}$
  - # failed = 7



# 2024 Asphalt Mix Testing

### **Percent Pay:**

AC Content

- >100%: <mark>98</mark>

– 100%: 41

- <100%: <mark>47</mark>

Gradation: No. 200
 Sieve

- >100%: <mark>122</mark>

– 100%: 42

- <100%: <mark>22</mark>

### **Percent Pay:**

Gradation: PCS

- >100%: <mark>109</mark>

- 100%: 2

- <100%: <mark>33</mark>

Density

- >100%: <mark>99</mark>

– 100%: 38

- <100%: <mark>10</mark>



### 2024 Longitudinal Joint Density Performance

	Longitudinal Joint Density Summary										
Year	2024	2023	2022	2021	2020	2019	2018				
Lots Tested	14	30	20	32	57	60	16				
% Density Range	83.5-97.3	86.1-97.5	88.2-97.9	85.7- 97.6	85.9- 97.7	81.9- 97.8	85.2- 96.7				
% Average Density	92.5	92.4	93.0	92.9	92.7	92.1	91.6				
Incentive Lots	8	16	15	21	38	43	12				
100% Payment Lots	3	8	5	6	7	7	0				
Disincentive Lots	3	4	0	3	4	4	5				
Total \$ for Incentive Lots	46,500	67,040	102,625	167,725	173,199	73,250	45,400				
Total \$ for Disincentive Lots	-18,250	0	0	0	0	-6,400	-24,280				
Delta (Incentive – Disincentive)	28,250	67,040	102,625	167,725	173,199	66,850	21,120				



### 2024 Longitudinal Joint Density Performance

- Longitudinal Joint Type
  - Which joint type is being utilized most?
    - Tapered (Wedge)
  - Are you having any longitudinal joint issues?
    - No
  - Did you or are you planning to use J-Band (Void Reduction Asphalt Membrane VRAM) instead of PUB 408 Section 405? If you specified/utilized, what are your observations?
    - We have, but none planned for CY 2025
  - Do contractors or staff in your District need any training on how to construct a quality longitudinal pavement joint?
    - Some



# **2025 Planned Construction Projects**

# List Projects With > 1000 tons of Asphalt Paving

- ECMS# 108573 Let: 06/05/25 SR 3012, Lackawanna County 3,435 Tons
- ECMS# 121588 Let: 12/12/24 SR 3019/SR 3023/SR 0011, Lackawanna County 6,264 Tons
- ECMS# 114487 Let: 06/05/25 SR 3012, Pike County 5,550 Tons
- ECMS# 121605 Let: 06/05/25 SR 3001/SR 3004, Pike County 4,135 Tons
- ECMS# 114079 Let: 05/08/25 SR 0106, Susquehanna County 10,035 Tons
- ECMS# 121615 Let: 05/08/25 SR 0006, Wyoming County 16,000 Tons
- ECMS# 121617 Let: 10/24/24 SR 0006, Wyoming County 10,358 Tons
- ECMS# 119236 Let: 05/08/25 SR 0093/SR 3020, Luzerne County 17,144 Tons
- ECMS# 109306 Let: 02/27/25 SR 0081, Luzerne County 157,051 Tons



# **District Rehabilitation Projects**

- Have you bid and/or completed any crack & seat, break & seat, or rubblization projects with asphalt structural overlay in the past few years?
  - 2017 was the last one. SR 6/11 in Lackawanna/Wyoming counties.

 Do you have any projects programmed for 2025 or 2026 or in future construction seasons? If so, where and what is the ECMS#? Not as of yet.



### District Reconstruction Projects

- Do you have any highway reconstruction projects programmed to be let for 2025, 2026 or 2027 construction seasons? If so, when (anticipated let date), where (County, SR - Segment – Offsets) and what is the ECMS# (if known)?
  - 2025 SR 0081 in Luzerne
  - 2026 SR 0080 in Luzerne SR 0081 in Lackawanna
  - 2027 Not as of yet.



# 2025 Maintenance Asphalt Tons (Estimated)

County	9.5 mm	9.5 mm LVR	12.5 mm	19.0 mm	19.0 mm LVR	25.0 mm	25.0 mm LVR
4-2	959.6	2.5		52.1	3.1		
4-3	7,397	4,958		17,425	5,050		
4-4	50			2,000	400		
4-5	600	1,400		10,700	32,806		
4-6	3,055	27,470		7,000			
4-7		40		9,500	5,000		
TOTAL TONS							

LVR = Low Volume Roads



#### **District EPD Status**

- Please discuss your experience with the implementation of the Asphalt EPD Policy & SSP.
- No issues or concerns as of yet.
- Are contractors in your District having any issues complying?
- Not that I'm aware of.



# District 6.3 mm & SMA Projects

- List 2025 6.3 mm Thin Lift projects
   None
- List 2025 SMA Projects & Note those with 10% RAP
  - 1. SR 6006 North Scranton Exp. (Already awarded).
  - SR 0081 in Lackawanna County (Dual bid)
  - з. 0 with 10% RAP

List any 2025 or 2026 HiMOD SMA Pilot Projects?

- 1. None
- What did you learn from any 2024 HiMOD Projects?



# District 2024 RAP Mix Percentages

- Please provide average RAP % for the following mixes:
  - Wearing 15% and total tons 224,691
  - Binder 15% and total tons 226,447
     Base 15% and total tons 115,297
  - Average RAP % of all mixes 17.5% and total tons
  - 99,126 tons of RAP used in mixes.
  - (One producer uses a 30% RAP wearing)
- How do we overcome the impediments to increasing RAP% in the mixes? Availability, and processing of RAP is costly.



#### DISTRICT STATUS BMD HWTT/IDEAL-CT TESTING

- Please discuss District opinion of BMD status & next steps.
- We are hearing of inconsistent test results.

 Please discuss any issues, problems, opportunities, successes, etc. you would care to share? The added workloads to Technicians and Inspectors, shortages of both.



#### **District Innovations & Best Practices**

 Please discuss any Innovations/Best Practices that you have piloted or recommend.

None as of now.



#### 2024 District Issues - Problems

- Please discuss any issues, problems, etc. that you had with asphalt paving producers or contractors. How did you resolve them?
  - None



# 2025 District Changes - Direction

- Please list discuss any District changes to policy, specifications, special provisions, etc. that are relevant to the asphalt paving industry.
  - ✓ None
  - Any staff changes since last year?
     None



#### **Audience Questions/Comments???**



Robert McGowan

District Materials Manager
570-963-4083
rmcgowan@pa.gov

