PAPA Regional Technical Meeting

March 14,15 & 16, 2023 8:00 AM to 3:00 PM District 8

Brian Shannon
District Materials Manager
(717) 772-2170
bshannon@pa.gov





2022 Asphalt Mix Testing

Testing:

- 156 Lots- Mixture Acceptance by box sample
- 121 Lots Density Acceptance by pavement core

Failure:

- 0 AC Content failures
- 1 Gradation failures
- 1- #200 Sieve
 Primary Control Sieve -
- 1 Density failures

Retests Requested:

3-Requested for Asphalt: Two were W12.5mm, one W19mm

pennsylvania

- Retest Results
- 2-Asph% =70, Pay= 90%CUP
- 1-Asph% =82.75 #200 =0%, Pay=70% CUP

2022 Longitudinal Joint Density Performance

	Longitudinal Joint Density Summary								
Year	2022	2021	2020	2019	2018	2017			
Lots Tested	30	77	74	46	61	42			
% Density Range	87.0-97.0	86.5-99.2	87.0-99.5	87.8- 97.3	86.4- 97.6	87.1- 97.4			
% Average Density	92.5	93.0	92.6	92.7	92.6	92			
Incentive Lots									
Zero Lots									
Disincentive Lots									
Total \$ for Incentive Lots	173,537	241,163	248,120	177,938	234,209	137,850			
Total \$ for Disincentive Lots	-7,500	0	0	0	0	0			
Delta (Incentive – Disincentive)	166,037	241,16 3	248,120	177,937	234,209	137,850			



2022 Longitudinal Joint Density Performance

- Longitudinal Joint Type
 - Which joint type is being utilized most?
 - Tapered- Contractors are choosing to use tapered even when they have option which one to use.
 - Are you having any longitudinal joint issues?
 - None that we are aware of.
 - Did you or are you planning to pilot J-Band (Void Reduction Asphalt Membrane VRAM)? If you piloted, what are your observations?
 - One completed, Two to start this season, More planned on Interstates



2023 Planned Construction Projects

- List Projects With > 1000 tons of Asphalt Paving
 - ECMS 108597, Let Date6/9/22, SR997-41, Franklin County, 15,000Tons (base, scratch and wearing)
 - ECMS 113233, Let Date 6/16/22, SR 4008-030, Adams
 County, 2700 Tons (base, scratch and wearing)
 - ECMS 112268, Let Date 12/16/21 SR 81-087,
 Cumberland County, 124000 Tons (binder and wearing)
 - ECMS 112250, Let Date 6/22/22 SR 147-023, Dauphin County, 12,000 (base, binder/scratch and wearing)
 - ECMS 112259, Let Date 7/8/22 SR 83-102, Dauphin County, 11,000 Tons (base, binder and wearing)
 - ECMS 64767, Let Date 9/15/22 SR4057-002, Lancaster County, 74,000 Tonspennsylvania

2023 Planned Construction Projects

- List Projects With > 1000 tons of Asphalt Paving
 - ECMS 112965, Let Date6/16/22, SR222-084, Lancaster County, 45000 Tons (base, binder and wearing also VRAM job)
 - ECMS 122002, Let Date 6/9/22, SR 4008-030,
 Lancaster County, 51,000 Tons (binder and wearing)
 - ECMS 96330, Let Date 6/9/22, SR 3017-030, Lancaster County, 7,000Tons (scratch and wearing half will be plastic additive)
 - ECMS 113292, Let Date 6/9/22, SR 418-010, Lebanon County, 4,300 ton (wearing)
 - ECMS 107020, Let Date 6/22/22 SR 22-097,
 Perry County, 63,000 (base, binder and wearing, VRAM job)



2023 Maintenance Asphalt Tons (Estimated)

County	9.5 mm	9.5 mm LVR	12.5 mm	19.0 mm	19.0 mm LVR	25.0 mm	25.0 mm LVR
X-1	1500			19000		6000	
X-2	2500			2000		15000	
X-3	1500			16000		6000	
X-4	12000			30000		8000	
X-5	10000		5000	5000		3000	
X-6							
X-7	18500			8000		2500	
X-8	5000		4000	9000		600	
X-9	500			26000		100	
TOTAL TONS	51500		9000	115000		41200	

LVR = Low Volume Roads Pending rest of winter storm activity may increase



District eTicketing Status

- Please discuss your experience with Asphalt eTicketing Projects.
 - Have not had any jobs where e-ticketing has been successful.
 - Materials Inspectors currently have no access and no ability to write comment on tickets
 - Give Materials Inspectors access to comment
- Are contractors in your District ready to implement in 2024? Haul Hub will help, but I don't think anyone is excited about it.



District 6.3 & SMA Projects

- List of 2023 6.3 mm Thin Lift projects
 - 1. SR 22/230 Cameron Street (Includes same area as original pilot done in 2012)
- List of 2023 SMA Projects
 - 1. SR 83-079 Dauphin County Beltway Let in 2023 not paved in 2023
 - 2. All interstate reconstruction on I-83 in Harrisburg and York SR 83-070's first contract let in 2024, SR 83-078's first contract let 2025 (both jobs have multiply contracts)



District RAP Mix Percentages

 Please provide average RAP % for the following mixes:

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    Wearing- 15% Approx. 295,000 tons
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- Binder 15% Approx. 196,300 tons
- Base 15% Approx. 163,500 tons
- Over RAP % of all mixes –15.2% 654,263 total tons

What are the impediments to increasing RAP% in the mixes?



District BMD HWTT/IDEAL-CT Implementation

 Please discuss District opinion of owner – contractor readiness to implement BMD in 2026.

The majority of our producers are taking the necessary steps to stay current or ahead of the implementation of BMD.

 Please discuss any issues, problems, opportunities, successes, etc. you would care to share?

The producers who have the necessary lab equipment are way ahead of the curve.



Mix Design

 Have you had any issues with reducing the mix design gyration numbers to 50 & 75?

– No

- Would you be in favor of reducing nDesign gyrations to one level? Yes, no or no opinion?
 - No, In District 8 the two levels work well for our Interstates/Major Highway, and three and four digit roads



District 9.5 mm & 19.0 mm High RAP Mixes for LVR Mixes

- Have your maintenance forces completed a 19.0 mm or 9.5 mm for Low Volume Roads mix project yet?
 - No 9.5mm LVR done
 - 19mm LVR job done several years ago, job seemed to go well. Crew liked mix.



District Rehabilitation Projects

- Have you bid and/or completed any crack and seat projects/rubblization/asphalt structural overlay in the past few years?
 - No Experience

 Do you have any projects programmed for 2023 or 2024? Nothing currently planned



District Innovations & Best Practices

- Please discuss any Innovations/Best Practices that you have piloted or recommend.
 - VRAM: Will begin using on more Interstate and NHS roads
 - Plastic in Asphalt job to be constructed this year
 - X



2022 District Issues - Problems

 Please discuss any issues, problems, etc. that you had with asphalt paving producers or contractors. How did you resolve them?

- X



2023 District Changes - Direction

- Please list discuss any District changes to policy, specifications, special provisions, staff, etc. that are relevant to the asphalt paving industry.
- District 8-0 Staff remains the same as last year.



Questions/Comments???



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